



PART NO	REF
FOR HYPERTHERM® MAX 100	
1 HY-EL-465020	020564
FOR HYPERTHERM® MAX 200	
11 HY-EL-745021	120547
FOR HYPERTHERM® PMX 350 / PMX 380	
21 HY-EL-283020	020382
22 HY-T-405021	120504
FOR HYPERTHERM® PMX 600	
26 HY-EL-628021	120826
FOR HYPERTHERM® PMX 900	
41 HY-EL-375021	120573
45 HY-T-875021	120578
FOR HYPERTHERM® PMX 1000	
52 HY-T-139021	120931
53 HY-T-729021	120927
FOR HYPERTHERM® PMX 1650	
71 HY-T-110022-HD	220011
77 HY-HS-039021	120930

HYPERTHERM®	
PART NO	REF
FOR HYPERTHERM® PMX30	
151 HY-EL-874022-C	220478
702 HY-EL-231024-C	420132
152 HY-T-084022-C	220480
701 HY-T-431024-HD	420134
FOR HYPERTHERM® PMX45	
154 HY-EL-966022-HD	220669
155 HY-T-176022-HD	220671
704 HY-T-817022-HD	220718
153 HY-SC-476022-HD	220674
506 HY-SR-076022-C	220670
507 HY-RC-317022-C	220713
FOR HYPERTHERM® PMX65/85/105	
156 HY-EL-248022-HD	220842
705 HY-EL-38811T-HD	T11883
157 HY-T-918022-HD	220819
162 HY-T-099022-HD	220990
191 HY-T-039022-HD	220930
212 HY-T-618022-HD	220816
216 HY-T-149022-HD	220941
803 HY-T-199022-HD	220991
163 HY-SC-299022-HD	220992
211 HY-SC-818022-HD	220818
214 HY-SC-399022-C	220993
217 HY-SC-718022-HD	220817

215	HY-SR-758022-C	220857
706	HY-SR-499022-C	220994
213	HY-RC-458022-C	220854
707	HY-GS-897022-HD	220798

FOR HYPERTHERM® PMX125		
251	HY-EL-179022-HD	220971
252	HY-T-579022-HD	220975
253	HY-T-961024-HD	420169
258	HY-T-851024-HD	420158
259	HY-T-151024-HD	420151
256	HY-SC-000024-HD	420000
255	HY-SC-861024-HD	420168
802	HY-SC-679022-HD	220976
254	HY-SR-799022-HD	220997
257	HY-RC-779022-HD	220977
801	HY-S-251024-HD	420152

FOR HYPERTHERM® PMX900		
180	HY-EL-475021-C	120574

FOR HYPERTHERM® PMX1000		
164	HY-EL-629021-HD	120926
165	HY-T-729021-C	120927
185	HY-T-089021-C	120980
703	HY-T-600022-HD	220006
176	HY-RC-006021	120600
166	HY-HS-929021-C	120929
FOR HYPERTHERM® PMX1650		
167	HY-EL-730022-HD	220037
804	HY-EL-629021-HD	120926
177	HY-T-460022-C	220064
192	HY-T-700022-C	220007
170	HY-SC-779021-C	120977
169	HY-SR-150022-C	220051
700	HY-SR-529021-C	120925
168	HY-RC-840022-C	220048
193	HY-RC-829021-C	120928
174	HY-HS-740022-HD	220047
508	HY-HS-560022-C	220065

FOR HYPERTHERM® MAX200		
158	HY-EL-120022-C	220021 / 120667
178	HY-EL-766021-C	120667
186	HY-SC-424020-C	020424
187	HY-SR-706020-C	020607
179	HY-NZ-806020-HD	020608
FOR HPR800XD/400XD/260XD/260		
175	HY-EL-253022-HD	220352
159	HY-EL-534022-HD	220435
610	HY-EL-781022-HD	220187
161	HY-T-934022-HD	220439
611	HY-T-881022-HD	220188
613	HY-T-453022-HD	220354
160	HY-SC-044022-C	220440
612	HY-SC-981022-HD	220189
614	HY-SR-634022-C	220436
615	HY-SP-866022-C	220668

FOR HPR800XD/400XD/260XD/130XD/130		
291	HY-EL-181022-HD	220181
292	HY-T-281022-HD	220182
293	HY-SC-381022-HD	220183
294	HY-SC-891022-C	220198
708	HY-SR-971022-HD	220179
FOR XPR-300		
709	HY-EL-042024-HD	420240
710	HY-EL-672024-HD	420276
711	HY-EL-852024-HD	420258
712	HY-NZ-162024-HD	420261
713	HY-NZ-972024-HD	420279
714	HY-SA-315024-HD	420513

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PART NO	REFERENCE
FOR ESAB® PT31	
95 ES-T-66881-C	18866
92 ES-EL-50281-C	18205
89 ES-T-66881L-C (Long Type)	18866-L
93 ES-EL-38691-C (Long Type)	19683-L
96 ES-T-28691-C	19682
90 ES-SB-58781-C	18785
91 ES-SB-36402-C	20463
98 ES-SC-40281-C	18204
99 ES-TB-27002(H)	20072

PART NO	REFERENCE
FOR PANASONIC® P80	
2 PN-T-50010TET	Tip Dia 1.0 mm
3 PN-T-53010TET	Tip Dia 1.3 mm
4 PN-T-70510TET	Tip Dia 1.5 mm
5 PN-T-P80-1.7	Tip Dia 1.7 mm
6 PN-T-P80-1.3F	Tip Dia 1.3mm - Flat
7 PN-T-P80-1.5F	Tip Dia 1.5mm - Flat
8 PN-EL-33020TET	TET02033 (EI) – Square
9 PN-EL-33020TET-R	TET02033 (EI) – Round
65 PN-SC-40020NGT	TGN02004 (Shield Cup)
66 PN-SS-SC	Spring Support Shield Cup

FOR ESAB® PLASMA PT27	
100 ES-EL-66333-XL	33366XL
FOR ESAB® PLASMA PT31XL	
97 ES-T-06802-C	20860
58 ES-T-16802-C	20861
59 ES-EL-26802-C	20862

PLASMA HANDLE PARTS FOR PANASONIC® P80	
81 THD-P-80-W (With Wire)	TKU08103
87 THD-P-80-M10	Thread M10 Male
88 THD-P-80-AS	Straight
82 FH-P-80	Front Handle
83 SW-P-80	Switch
31 FH-P80-BK	Round Handle-with Thread
84 CN-P-80	Current Nipple
85 PN-WS-7	Wheel Spacer
86 PN-SS-7	Spacer Spring

PLASMA HANDLE PARTS FOR ESAB® PT31	
3 FH-PT-31	Front Handle
4 SW-PT-31	Switch
5 CN-40-68	Current Nipple

POWER CABLE & TORCH (Compatible with Panasonic® P80)	
141 PC-80PL-8	POWER CABLE 8M LONG
142 TW80PL-8	TORCH 8M LONG

POWER CABLE & TORCH (Compatible with Esab® PT31)	
7 PC-PT-31-4	Power Cable 4 M Long
8 TW-PT-31-4	Torch 4M Long

Power Cables & Torches of other Lengths are also available

Power Cables & Torches of other Lengths are also available



PART NO	REF
311 ML-EL-427212	212724
312 ML-TP-676912	219676



PART NO	REFERENCE
401 CB-EL-1521	C1521 (Electrode)
402 CB-T-1304	C1304 (Tip D1.0 Flat)
403 CB-T-1305	C1305 (Tip D1.0 Conical)
404 CB-SR-1510	C1510 (Swirl Ring)
405 CB-RC-121	C5.710.121 (Retaining Cap)

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PLASMA TORCHES & PARTS- {PG 3}



SG51

PART NO	DESCRIPTION
281	PC-PT31-6E Power Cable 6M Long
282	TW-SG51-6E Torch Assy 6M Long
5	CN-40-68 Current Nipple PT31
283	SG-51-EL Electrode
284	SG-51-TP-1.0 Tip 1.0mm
284	SG-51-TP-1.2 Tip 1.2mm
285	SG-51-GD Gas Diffusor
286	SG-51-SC Shield Cup
509	SG-51-SC-BK Shield Cup (Black)
287	SG-51-TB Torch Body



SG55

PART NO	DESCRIPTION
260	PC-PT31-6E Power Cable 6M Long
261	TW-SG55-6E Torch Assy 6M Long
5	CN-40-68 Current Nipple PT31
114	SG-55-EL Electrode
115	SG-55-TP Tip
116	SG-55-SC Shield Cup
113	SG-55-TH Torch Head
510	SG-55-SS Spacer Spring Guide



SG53

PART NO	DESCRIPTION
171	SG-53-EL Electrode
172	SG-53-TP Tip
173	SG-53-SC Shield Cup



SP-40

PART NO	DESCRIPTION
201	PC-SP40-6E Power Cable 6M Long
202	TW-SP40-6E Torch Assy 6M Long
203	CN-PL-18F Front End Connector
204	SP-40-EL Electrode
205	SP-40-SB Swirl Baffle
206	SP-40-TP Tip
207	SP-40-SC Shield Cup
208	SP-40-TB Torch Body



SP-50

PART NO	DESCRIPTION
220	PC-PT31-6E Pwr Cable 6M Long
221	TW-SP50-6E Torch Assy 6M Long
5	CN-40-68 Current Nipple PT31
222	SP-50-EL Electrode
223	SP-50-SB Swirl Baffle
224	SP-50-TP Tip
225	SP-50-SC Shield Cup
226	SP-50-TB Torch Body



SP-60

PART NO	DESCRIPTION
240	PC-SP60-6E Power Cable 6M Long
241	TW-SP60-6E Torch Assy 6M Long
5	CN-40-68 Front End Connector
243	SP-60-EL Electrode
245	SP-60-TP Tip
246	SP-60-SC Shield Cup
247	SP-60-TB Torch Body



SAF®- CP-40R/100R

PART NO	REFERENCE NO.	DESCRIPTION
131	0408 - 2404	SF-CP40-EL Electrode
132	0408 - 2261	SF-CP40-CT-1.0 Tip
133	0408 - 2262	SF-CP40-CT-1.2 Tip
134	0408 - 2385	SF-CP40-CT-1.6 Tip
135	0408 - 2405	SF-CP40-CAB Ceramic Assembly c/w Boss
136	0408 - 2267	SF-CP40-PNG-TN Protective Nozzle Guide - TN
137	0408 - 2268	SF-CP40-CG-TI Ceramic Guide-TI
138	0408 - 2053	SF-CP40-SS Spacer Spring Guide



TCD-60

PART NO	DESCRIPTION
501	TCD-60-EL Electrode
502	TCD-60-TP Tip
503	TCD-60-GD Gas Diffusor
504	TCD-60-SC Shield Cup
505	TCD-60-TB Torch Body



TCD-80

PART NO	DESCRIPTION
230	EL-TCD-80 Electrode
231	GD-TCD-80 Gas Diffusor
232	TP-TCD-80 Tip
233	SC-TCD-80 Shield Cup

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TRAFIMET® TW-A101x8-HT-CC



TRAFIMET® TW-A101x8-MT-CC



TRAFIMET® A90/A101



TRAFIMET® S75 / S105



PART NO

REFERENCE

1001	TW-A101x8-HT-CC	Hand Torch 8M Ctrl Conn
1002	TW-A101x8-MT-CC	Auto Torch 8M Ctrl Conn
1003	TR-TH-A101-H	Torch Head
111	TR-EL-0101-C	PR0101 (Electrode)
112	TR-T-0101-11-C	PD0101-11 (Tip 1.0 mm)
112	TR-T-0101-12-C	PD0101-12 (Tip 1.2 mm)
112	TR-T-0101-14-C	PD0101-14 (Tip 1.4 mm)
112	TR-T-0101-16-C	PD0101-16 (Tip 1.6 mm)
112	TR-T-0101-18-C	PD0101-18 (Tip 1.8 mm)
181	TR-SR-0101	PE0101 (Swirl Ring)
182	TR-RC-0109	PC0109 (Retaining Cap)
183	TR-SS-0011	CV0011 (Stand Off Spring)
184	TR-FI-A90	Front Insulator(Vespel)

PART NO

REFERENCE

271	TR-EL-0117-C	PR0117 (Electrode)(S75)
272	TR-T-0114-10-C	PD0114-10 (Tip 1.0 mm)(S75)
272	TR-T-0114-12-C	PD0114-12 (Tip 1.2 mm)(S75)
511	TR-T-0119-14	PD0119-14 (S105)
274	TR-SR-0112-C	PE0112 (Swirl Ring)(S75)
512	TR-RC-0118	PC0118 (Retaining Cap)
514	TR-RC-0114	PC0114 (Retaining Cap)
513	TR-CV-0021	CV0021 (Carriage)

TRAFIMET® S45



TRAFIMET® A151



PART NO

REFERENCE

1004	TW-S45x6-E	Torch 6M
1005	TR-S45-TH	Torch Head
901	TR-EL-0110	PR0110 (Electrode)
902	TR-T-0116-06	PD0116-06 (Tip)
903	TR-SR-0106	PE0106 (Swirl Ring)
904	TR-RC-0116	PC0116 (Retaining Cap)

PART NO

REFERENCE

301	TR-EL-0111	PR0111 (Electrode)
302	TR-T-0109-14	PD0109-14 (Tip 1.4 mm)
303	TR-T-0109-16	PD0109-16 (Tip 1.6 mm)
304	TR-T-0109-18	PD0109-18 (Tip 1.8 mm)
305	TR-T-0109-30	PD0109-30 (Tip 3.0 mm)
306	TR-SR-0103	PE0103 (Swirl Ring)
307	TR-RC-0120	PC0120 (Retaining Cap)
308	TR-GD-0563	FH0563 (Gas Diffusor)

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THERMAL DYNAMICS®



PART NO	REFERENCE
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PARTS FOR PCH/M102

411	TD-EL-2048-9	9-8402
435	TD-T-6277-9	9-7726

PARTS FOR PCH/M 75/100

412	TD-T-4057-8	8-7504
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OTC®



PART NO	REFERENCE
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OTC® FOR D-12000

101	C-EL-H839M00	H839M00 (Electrode)
102	C-SC-H839G02	H839G02 (Shield Cup)
103	C-T-H839K01	H839K01 (Tip)
104	C-T-H839K02	H839K02 (Tip)
105	C-T-H839K03	H839K03 (Tip)
106	C-T-H839G03	H839G03 (Tip)

OTC® FOR D-7000 - A50/A70

121	C-EL-H669G11	H669G11 (Electrode)
122	C-SC-H669G04	H669G04 (A50/A70)
123	C-T-H669G05	H669G05 (Cutting Tip)
124	C-T-H669G06	H669G06 (Cutting Tip)

PART NO

REFERENCE

PARTS FOR SL60/SL100

413	TD-EL-5128-9	9-8215
712	TD-EL-2328-9	9-8232
414	TD-T-0128-9	9-8210
415	TD-T-7028-9	9-8207
419	TD-T-1128-9	9-8211
420	TD-T-3528-9	9-8253
431	TD-T-2528-9	9-8252
715	TD-T-3328-9	9-8233
711	TD-T-6228-9	9-8226
713	TD-T-2128-9	9-8212
432	TD-T-8028-9	9-8208
418	TD-SC-8128-9	9-8218
433	TD-SC-7328-9	9-8237
416	TD-STC-3128-9	9-8213

PARTS FOR PCH-10/25/26/28/35/38/PCM-28/35

429	TD-EL-6056-9	9-6506
428	TD-T-1056-9	9-6501
417	TD-SC-3006-9	9-6003
427	TD-GD-7056-9	9-6507

PARTS FOR PCH-52/82/102/152

714	TD-SG-1828-9	9-8281
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ABIPLUS® CUT 70



PART NO

REFERENCE

421	AB-EL-D056	742.D056 (Electrode)
424	AB-EL-D057	742.D057 (Electrode.Long)
422	AB-T-D008	742.D008 (Tip D0.9 mm)
423	AB-T-D018	742.D018 (Tip D1.1 mm)
425	AB-T-D014	742.D014 (Tip D0.9 mm Long)
426	AB-T-D038	742.D038 (Tip D1.1 mm Long)

GY125/TH125/MT125



PART NO

REFERENCE

1011	GY-EL-039155	Electrode (039155)
1012	GY-CT-039209	Tip (039209)
1013	GY-RC-039223	Retaining Cap (039223)
1014	GY-SC-039247	Shield Cap (039247)
1015	GY-SR-039148	Swirl Ring (039148)

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